



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3152-042
Job Sheet 172233



Part No: D3152-042

Job Qty: 2 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 2/20/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev:B Removed Purchasing 05-12-19 JLM IPP REV:C 15.01.29 SEAL NOW MADE IN HOUSE DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/19/18	0.00	0.00	Start Up Small Fab-1		FF
100	Small Fab	2 pcs		2/20/18	0.00	0.56	Small Fab-2		FF
110	QC	2 pcs		2/20/18	0.00	0.00	QC5		14 18-2-27
120	Packaging	2 pcs		2/20/18	0.00	0.00	Packaging3-1		FF FEB 27 2018
130	QC21-SA	2 Ea		2/20/18	0.00	0.00	QC21		

Part Op 100 - Bond D3152-4 Seal to D3152-2 Bracket using RTV 732 per Dwg D3152. RTV 732 Black Batch: _____
Descriptions: Expiry: _____ Identify as D3152-041

110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

DAS
21
9-80
FEB 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3152-2	Bracket	2 Ea (1 ea)	90-Start up Operation	F141832
D3152-4	Seal	2 Ea (1 ea)	90-Start up Operation	F140157

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3152-2	2	2	0
	D3152-4	2	17	0

Part Specifications

Specifications could not be found.



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Container No: S045560



Part: D3152-042

Job No: 172233

Serial No/Batch: S045560

Revision: D3152

Inspector:

Date: 02/26/18